

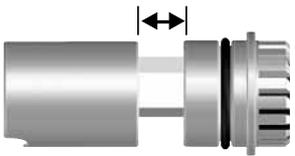
Installation instructions for TWISTO connection technology for heating cable, double insulation without braiding

TWISTO heating tape connection

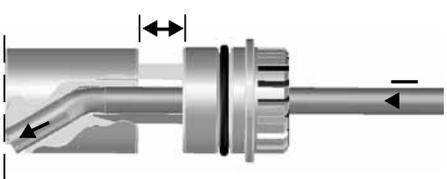
Cut heating tape, ensuring a straight cut, and push on the sleeve **3**.



Pull the clamp cutting sleeve apart and fix in this position.



Insert the heating tape into the pulled-apart clamp cutting sleeve **4** and push it through until the heating tape end is flush with the end of the sleeve.

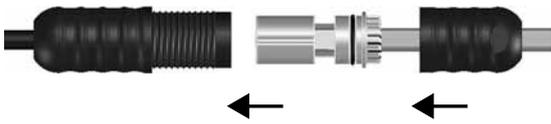


Do not pull out the sealing!

| | | |
|---|---|---|
| | right | wrong |
|  |  |  |
| | right | wrong |
|  |  |  |

2

Insert clamp cutting sleeve **4** into the corresponding sleeve in your package (**1**, **2** or **5**). Make sure that the tip is aligned with the groove in the anti-rotation key.



Make sure that the tip  is aligned with the groove  in the anti-rotation key. 3

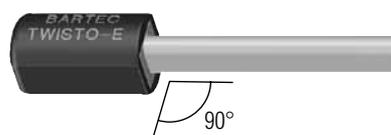
Twist sleeves together as far as possible (an open-ended spanner AF 30 may be used).



4

TWISTO heating tape end

Cut heating tape, ensuring a straight cut, and insert into termination piece **6** to the limit stop.



5

Tool



| Spare parts | Order no. |
|-----------------------------|---------------------|
| Clamp cutting sleeve TWISTO | 05-0020-0358 |
| TWISTO Sealing | 05-1308-0208 |

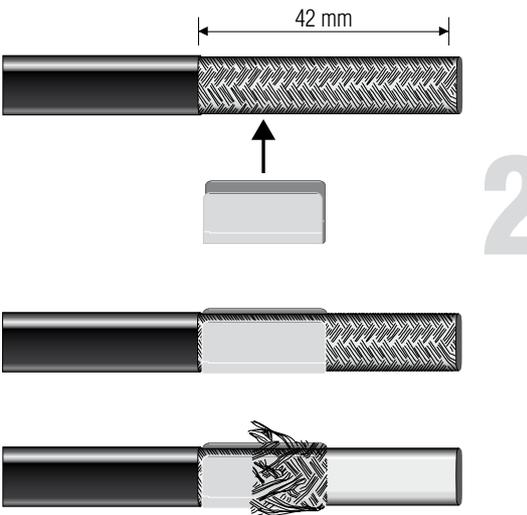
Installation instructions for TWISTO-B connection technology for heating cable with protective braiding

TWISTO-B heating tape connection

Cut heating tape, ensuring a straight cut, and push on the threaded cap **3** and clamp cutting sleeve **4**.



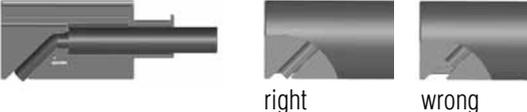
Remove 42 mm of the protective sheath from the heating tape. Slide the clamping sheet **5** over the metal jacking (braiding) right up to the protective cover. Slip metal covering (braiding) over the clamping sheet.



Before inserting the heating tape into the sleeve, make sure that the tip of sleeve **6** is aligned with the groove on the clamp cutting sleeve **4**.



Insert the heating tape into sleeve **6** until the heating tape ends flush with the sleeve **6**.



Push clamp cutting sleeve **4** against the corresponding housing **6** in your package (**1, 2 or 7**). Make sure that the tip is aligned with the groove in the anti-rotation key.



Make sure that the tip  is aligned with the groove  in the anti-rotation key.

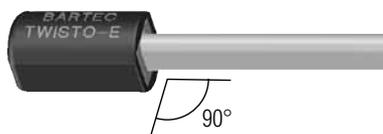
 Screw threaded cap **3** and the corresponding housing (**1, 2 or 7**) together until the stop is reached.

TWISTO-B heating tape termination

Cut heating tape, ensuring a straight cut. Remove 20 mm of the protective sheathing and metal jacking (braiding) on the heating tape. Shorten the jacket-stripped heating tape 5 mm.



Insert the heating tape through the centre of the termination piece **8** until the stop is reached.



Tool



| Spare parts | Order no. |
|-------------------------------|---------------------|
| TWISTO B clamp cutting sleeve | 05-0017-0005 |
| Sealing TWISTO-B | 05-1308-0208 |

TWISTO Connection